Technical Data Sheet Edition 1, 2007 Identification no. xxx Version no. 0010 Sika[®] VicoCrete[®] -7060 HE

Sika® ViscoCrete® -7060 HE

High Performance Superplasticiser

Product Description	Sika® ViscoCrete® -7060 HE is a third generation superplasticiser for concrete and mortar. It is designed particularly for production of precast concrete that demands high early strength and high ultimate strength.
Uses	Sika [®] ViscoCrete [®] -7060 HE is a unique multi purpose superplasticiser that is particularly suitable for the production of precast concrete. Additionally it provides ultra high water reduction, high early strength and excellent flow characteristics.
	 With its outstanding combination of good workability and early strength development Sika® ViscoCrete® -7060 HE is used for the following: A wide range of applications where good early strength development are required.
	 Concrete with ultra high water reduction (up to 30%). High performance concretes Self Compacting Concrete (SCC)
Characteristics / Advantages	Sika® ViscoCrete® -7060 HE is a powerful superplasticiser based on advanced technology which gives the following advantages: High water reduction, resulting in high density, high strength and reduced permeability. Extended workability in conjunction with subsequent fast strength development. Excellent plasticising effect, resulting in improved flow, placing and compaction characteristics. Reduced shrinkage during curing and reduced creep when hardened. Provides many opportunities for cost improvement e.g.: Cement reduction More economic mix design Reduced energy costs for steam cured precast elements. Reduction of potential claims etc.
	Sika [®] ViscoCrete [®] -7060 HE does not contain chlorides or any other ingredients which promote the corrosion of steel. It is therefore suitable for use in reinforced and prestressed concrete structures.

Product Data	
Appearance / Colour	Yellowish liquid
Packaging	210 kg drums (non returnable)
	1000 litre IBC's or tanker delivery on request.
Storage	
Storage Conditions /	12 months from date of production if stored properly in undamaged unopened,
Shelf Life	original sealed packaging, in dry conditions at temperatures between +5°C and +30°C. Protect from direct sunlight and frost.

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Technical Data	
Chemical Base	Modified polycarboxylate in water.
Density	Specific density: 1.060 ± 0.005 kg/ltr (at +25°C)
Total Chloride Ion	< 0.005%
Content % w/w	
System Information	
Application Details	
Consumption / Dosage	Recommended dosage:
	For medium workability: 0.2 - 0.8% by weight of cement. For concrete with high workability, very low water/cement ratio and for Self
	Compacting Concrete: 1.0 - 2.0% by weight of cement.
Application Conditions /	
Limitations	Sika [®] ViscoCrete [®] -7060 HE may be combined with many other Sika Products.
Compatibility	
	Important: Always conduct trials before combining products in specific mixes and contact our
	Technical Service Department for information about specific combinations.
Application	1
Instructions	
Dispensing	Sika [®] ViscoCrete [®] -7060 HE is added to the gauging water or added with it into the
-	concrete mixer.
	To take advantage of the high water reduction, a wet mixing time of at least 60
	seconds is recommended.
Application Method /	The standard rules of good concreting practice, concerning production and placing,
Tools	are to be followed.
	Laboratory trials before concreting on site are strongly recommended when using a new mix design or producing new concrete components.
Classing of Table	Fresh concrete must be cured properly and as early as possible.
Cleaning of Tools	Clean all tools and application equipment with water immediately after use. Hardened / cured material can only be removed mechanically.
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Notes of Application / Limitations	Excessive water addition or overdosing may cause bleeding or segregation.
Limitations	Frost:
	If frozen and / or if precipitation has occurred, Sika [®] ViscoCrete [®] -7060 HE may be used after thawing slowly at room temperature followed by intensive remixing.
Notes	All technical data stated in this Product Data Sheet are based on laboratory tests.
	Actual measured data may vary due to circumstances beyond our control.
Local Restrictions	Please note that as result of specific local regulations the performance of this
	product may vary from country to country. Please consult the local Product Data
	Sheet for the exact description of the application fields.
Protective Measures	Upon contact with skin, wash off with soap and water. In case of contact with eyes
T TO LOCAL TO INICACAT CO	or mucous membranes, rinse immediately with clean water and seek medical
	attention without delay.
Impartant Natas	Hamitad / mixed material must be despessed according to lead regulations. Fully
Important Notes	Unmixed / mixed material must be desposed according to local regulations. Fully cured material can be disposed of as household waste under agreement with the
	responsible local authorities.
	Detailed health and safety information as well as detailed precautionary measures
	e.g. physical, toxicological and ecological data can be obtain from the material
	safety data sheet.



Legal Notes

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the product when properly stored, handled and applied under normal conditions in accordances with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.



PT. Sika Indonesia

Jl. Raya Cibinong- Bekasi km. 20 Limusnunggal- Cileungsi BOGOR 16820 - Indonesia Tel. +62 21 8230025 Fax +62 21 8230026 Website : www.sika.co. id e-mail: sikacare@id.sika.com

Branches

Surabaya : Puri Niaga Blok G No. 29, Jl. Raya Rungkut Menanggal 11, Surabaya Tel: 031-8690202; Fax: 031-8682123 Medan:

Jl. Pancing / Jl. Willem Iskandar No.75 & 75 A, Kec. Medan Tembung Tel : 061- 6619500; Fax : (061) 6619400

Jl. Laksamana Bintan, Komp. Bumi Riau Makmur Blok E No.3, Sungai Panas Tel: (0778) 424928; Fax : (0778) 450189

